



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB 92700-10385-041

Job Sheet 204150



Part No: RB 92700-10385-041

Job Qty: 3 pcs

Part Name: Chip Detector Puller Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/19

Job Tracking No:

Due Date: 2/17/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB 92700-10385-041 Rev A IPP Rev. A 19.07.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
80	Purchasing	3 pcs	2/17/20	2/17/20	0.00	0.00	Purchasing - 1	[Signature] JAN 17 2020
							Purchasing - 2	
							Purchasing - 3	
90	Packaging 2-1 - Receive - B4B	3 pcs	2/17/20	2/17/20	0.00	0.00	Packaging 2 - 1 - B4B	[Signature] JAN 17 2020
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S248190



Part: RB 92700-10385-041

Job No: 204150

Serial No/Batch: S248190

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 01/17/20

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
95	QC 6	3 pcs	2/17/20	0.00 0.00	QC 6 - 9	DAS
					QC 6 - 68	JAN 17 2020 03
					QC 6 - 61	9-89
					QC 6 - 40	
					QC 6 - 81	
100	Small Fab - 1	3 pcs	2/17/20	0.00 1.50	Small Fab - 1	
					Small Fab - 2	
					Small Fab - 3	
					Small Fab - 4	
					Small Fab - 5	
					Small Fab - 6	
					Small Fab - 7	
					Small Fab - 8	
					Small Fab - 9	
110	QC 5	3 pcs	2/17/20	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
120	Packaging 3-1 - Stock - B4B	3 pcs	2/17/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
130	QC 21 - FG	3 pcs	2/17/20	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-89 JAN 17 2020 GA164

Part Op 80 - -Issue; P/O H6045292 -Manufacture RB 92700-10385-041 as per DWG. -Certificate of Conformity is required
 Descriptions: 90 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.)
 95 - (QC6- All purchased or subcontracted products)
 100 - Assemble as per DWG. See note 8,9,10 and 11.
 110 - QC5- Inspect part completeness to step on W/O

x3 hls 03 dec 2019

120 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB 92700-10385-041P	Chip Detector Puller Assembly	3 (1 ea)	80-Purchasing	5248185
90480A195	Zinc Plated Steel Hex Nut #10-32 X 1/8" Height	3 Ea (1 ea)	100-Small Fab - 1	
91259A409	Black Oxide Steel Shoulder Screw #8-32 X 3/16" Shoulder Dia. X 5/16" Shoulder Length	3 (1 ea)	100-Small Fab - 1	
97135A215	Hex Lock Nut 1/4-28	3 Ea (1 ea)	100-Small Fab - 1	
98338A022	Cotter Pin Ø3/64" X 1/2"	6 Ea (2 ea)	100-Small Fab - 1	
AN3-13A	Bolt	3 Ea (1 ea)	100-Small Fab - 1	
NAS1149F0332P	Washer (AN960-10L)	6 Ea (2 ea)	100-Small Fab - 1	
RB 92700-10385-041-1	Handle Assembly	3 pcs (1 ea)	100-Small Fab - 1	
RB 92700-10385-041-3	Bar	3 pcs (1 ea)	100-Small Fab - 1	
RB 92700-10385-041-4	Hook	3 pcs (1 ea)	100-Small Fab - 1	
RB 92700-10385-041-5	Side	6 pcs (2 ea)	100-Small Fab - 1	
RB 92700-10385-041-6	Pivot Bar	3 pcs (1 ea)	100-Small Fab - 1	
RB 92700-10385-041-7	Thumb Wheel	3 pcs (1 ea)	100-Small Fab - 1	
RB 92700-10385-041-8	Threaded Post	3 pcs (1 ea)	100-Small Fab - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
80-Purchasing	RB 92700-10385-041P	3	0	0
100-Small Fab - 1	90480A195	3	97	0
	91259A409	3	0	0
	97135A215	3	0	0
	98338A022	6	65	0
	AN3-13A	3	68	0
	NAS1149F0332P	6	3,756	0
	RB 92700-10385-041-1	3	0	0
	RB 92700-10385-041-3	3	0	0
	RB 92700-10385-041-4	3	0	0
	RB 92700-10385-041-5	6	0	0
	RB 92700-10385-041-6	3	0	0
	RB 92700-10385-041-7	3	0	0
	RB 92700-10385-041-8	3	0	0

Part Specifications

Specifications could not be found.

Plex 12/3/19 1:17 PM dart.lussier.patrick



Quotation

PHGE Machine Works LLC dba
Arrow Tech Machine Works
29751 E. Enid Rd. Unit C
Eugene, Oregon 97402

Date
12/2/2019

Quote #
391

Phc (541) 780-6938
FA (458) 215-4938
Em atechmachineworks@gmail.com

Customer Details
Dart Aerospace

Payment Terms
Withing 30 days due net
Contact
Patrick Lussier

Sales Rep
Gabriel Escobar

Qty	Item	Description	Unit Price	Amount
3	RB92700-10385-041	PULLER ASSEMBLY	\$ 1,734.00	\$ 5,202.00

Thank You

Subtotal	\$ 5,202.00
Freight	
Payment and Credit Applied	
Total	\$ 5,202.00



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PURCHASE ORDER **POHB045292**



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045292

PO Date: 12/3/19

Due Date: 2/17/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	204150	RB 92700- 10385- 041P	RB 92700-10385-041 Rev.A			Chip Detector Puller Assembly	Firmed x3	-	2/17/20	3 Ea	0 Ea	3 Ea	\$1,734.00/Ea	\$5,202.00
Grand Total:														\$5,202.00

Order Notes

Procurement Quality Clauses
 A005 RIGHT OF ENTRY
 A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
 A012 CHEMICAL AND PHYSICAL TEST REPORTS
 A016 PERSONNEL QUALIFICATION
 A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
 A026 CERTIFICATION OF MATERIAL CONFORMANCE
 A041 QUALITY MANAGEMENT SYSTEM
 A042 DART NOTIFICATION BY SUPPLIER
 A043 RETENTION OF QUALITY DOCUMENT

 A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No HB045292 Dated: 1/16/2020

Our Order / Job No AWT-HB045292 Order Qty: 3

Part Name: CHIP DETECTOR PULLER ASSEMBLY

Part Number RB 92700-10385-041

Lot Size: N/A Ship Date: 1/16/2020

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB 92700-10385-041 Rev: A

Material Size and Type: -2, -3, -6, -8/4140 Q&T; -4, -5/ 1018 STEEL; -7/O1 STEEL

Material Specifications: STEEL: ASTM A108; O1 STEEL: ASTM A681

Heat Treatment: (28-32); -7/ 49 RC

Plating/Finish: POWDER COAT RED: QSI 005 OR PRF-24712

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 1/16/2020

Signed: Herbert M. Felt

DAS
68
9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
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